

## Processing instructions

**Density Comp. A:** about 1,33 g/cm<sup>3</sup>

**Density Comp. B:** about 1,02 g/cm<sup>3</sup>

**Density mixture:** about 1,18 g/cm<sup>3</sup>

**Mixing ratio:** 100 : 100 - according to volume

**Theoretical yield**

**for 35 µm dry layer:** no loss of material- 102 g/m<sup>2</sup> (-> 9,7 m<sup>2</sup>/kg)

**Minimum processing- and drying temperature:** +5 °C

**Potlife:** 2,5 h

**Application:** paint or spray

**Drying time:** skin-dry after about 1 h

good to handle after about 3 h

**Special restrictions:** atmospheric humidity max. 75 %

**Equipment cleaning:** immediately after use with cleaning agent

## In General

2-components paint for resin- and wooden moulds, aluminium moulds

Special product for foundries and modelmakers

Application: foundry patterns core boxes

Silica sand not sticky at paint

## Construction

**Base:** wood, carefully polished, wood humidity max. 12 %

**Resin pattern:** 2 x graphite paint

**Wooden pattern:** 1 x pore seal

2 x graphite paint

## Storing

Storage at room temperature (18-25°C) in closed original container:

Comp. A: 12 months

Comp. B: 6 months

Close open containers after use, keep away from moisture and use up immediately.

## Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices !

## Waste Disposal

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste.

Non-cured products are waste which is subject to inspection and has to be disposed accordingly.

In case of further questions please do not hesitate to contact our Department for Product Safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.

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