

Basis **ebaboard 1200**

Colour beige

## Applications

- Jigs
- Fixtures
- Moulding tools
- Foundry patterns

## Properties

- low coefficient of thermal expansion
- good edge stability
- high quality surface
- impact resistant
- easy to work (contains no abrasive fillers)

## Processing data

<b>Product</b>	<b>ebaboard 1200</b>		
Colour	beige		
Density at 20°C	g / cm <sup>3</sup>	1,25 ± 0,03	

## Physical data

Properties	Inspect. requirem.	Unit	Value
Flexural strength	EN ISO 178	MPa	70 ± 5
Flexural elongation at break	EN ISO 178	%	1,9 ± 0,2
Flexural modulus	EN ISO 178	MPa	4900 ± 400
Tensile strength	EN ISO 527-1	MPa	-
Elongation at break	ISO 37	%	-
Impact resistance (Charpy)	EN ISO 179	kJ/m <sup>2</sup>	6,2 ± 0,4
Compressive strength	EN ISO 604	MPa	80 ± 5
Shore hardness	DIN ISO 7619-1	Shore D	82 ± 2
Heat resistance (HDT)	DIN EN ISO 75 B	°C	97 ± 3
Coefficient of thermal expansion	internal test / Dilatometer	10 <sup>-6</sup> K <sup>-1</sup>	ca. 54

## Sales units (packages)

**ebaboard 1200**

1000 x 500 x 50 mm  
1000 x 500 x 75 mm  
1000 x 500 x 100 mm

**ebablock 1200**

blockmaterial, dimentions variable

## Processing instructions

Advice for machining of board material

- Making even of milling support
- Roughing of geometry
- Remove clamps, if possible allow to relax over night
- Clamping
- Finishing

For bonding and repairing we recommend our adhesive beige as well as our repair putty beige.

The repair putty can also be used as fast adhesive and can be mixed individually with the adhesive following the indications of a mixing table in order to set up the pot-life.

Milling parameter are available.

## In General

**ebaboard** material is available in specified sizes. The surface is machined on all sides. **ebaboard** is a synthetic, post-cured board material on polyurethane base. It has an even structure and plane parallel machined surfaces.

Advantages:

- Dense structure
- Good edge strength
- Low tension
- Good workability
- Low dust development when milling

Dimension tolerances of 3 mm in length and width and 0,5 mm in thickness are possible.

## Safety measure

**ebaboard** material is a cured filled polyaddition product, no hazardous dusts when grinding.  
According to regulations for hazardous goods **ebaboard** products don't have to be marked during transport and storage.  
Please follow safety advices !

## Waste Disposal

Small quantities can be disposed as domestic waste. For big quantities, contact your local authorities, please.

In case of further questions please do not hesitate to contact our department for product safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.