

Basis	general purpose resin
Resin	AH 110
Hardener	LI 20-1
Colour	yellowish transparent
Further hardeners	LI 100-2 / LI 130-2

Applications

- Laminating resin even for heavy fabrics
- Binding resin for fillers

Properties

- high strength
- high temperature resistance
- medium viscosity
- quick curing

Processing data

Product		Mixture AH 110 / LI 20-1	Resin AH 110	Hardener LI 20-1
Colour		yellowish transparent	yellowish transparent	yellowish transparent
Mixing ratio	p. b. w.		100	31
Viscosity at 25°C	mPas	870 ± 100	2000 ± 300	70 ± 10
Density at 20°C	g / cm ³	1,13 ± 0,03	1,17 ± 0,02	0,98 ± 0,03
Pot life 200 g / 20°C	min.	20 - 25	-	-
Curing time at RT	hrs.	16 - 24	-	-
Post curing	Time in h/ Temperature in °C	4 h 60 °C + 6 h 90 °C	-	-

Physical data

Properties	Inspect. requirem.	Unit	Value
Flexural strength	EN ISO 178	MPa	120 ± 10
Flexural elongation at break	EN ISO 178	%	7,2 ± 0,3
Flexural modulus	EN ISO 178	MPa	3100 ± 250
Impact resistance (Charpy)	EN ISO 179	kJ/m ²	40 ± 8
Compressive strength	EN ISO 604	MPa	100 ± 5
Shore hardness	DIN ISO 7619-1	Shore D	80 ± 2
Heat resistance (HDT)	DIN EN ISO 75 B	°C	98 ± 3
Glass transition temperature T _g	DSC	°C	94

Sales units (packages)

Units	Resin	AH 110	5,000 kg / 10,000 kg / 50,000 kg / 220,000 kg
		LI 20-1	1,750 kg / 3,500 kg

Processing instructions

The material and processing temperature should be between 18 and 25 °C.

The resin and hardener should be mixed intensively and as free of bubbles as possible at room temperature.

A heating rate of approx. 5 - 10 °C/hour is optimal. For difficult geometries, the use of a support mould is recommended.

The cooling rate should ideally be approx. 20 °C /hour.

In General

ebalta AH 110 is an unfilled epoxy resin with high strength values and high dimensional stability, with appropriate hardeners even at elevated temperatures. The appropriate hardener is selected depending on the intended use.

AH 110 can be used as a casting resin with powdered fillers such as aluminium powder, as a laminating resin with glass fabrics and as a binding resin with granular fillers such as aluminium grit.

This resin/hardener mixture has a relatively low viscosity and is able to absorb a lot of powdery fillers. At the same time a good castability is maintained.

The hardeners LI 20-1 and LI 130-2 can be mixed with each other. In this way, the pot life can be adapted to the respective application.

Heat treatment

A heat treatment of 4-6 hours at 50-60° C and 6 hours at 90 °C is recommended after curing at room temperature, if higher demands are made on the temperature resistance and the mechanical strength.

Storing

In temperature-controlled rooms at 18 - 25°C

Crystallisation occurring under unfavourable storage conditions can be reversed by heating to approx. 60 °C for some hours.

Always reseal opened containers immediately in a moisture-proof manner and use as soon as possible.

Please refer to the product labels for the shelf life of the material.

Safety measure

When processing this product, the protective measures recommended by the Employers' Liability Insurance Association of the Chemical Industry should be observed. Follow safety advice.

Waste Disposal

The cured materials can be disposed of as domestic or industrial waste after consultation with the relevant authorities.

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Always reseal opened containers immediately in a moisture-proof manner and use as soon as possible.

Please refer to the product labels for the shelf life of the material.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.