

Basis	Adhesive for eblock® K 08
Resin	
Hardener	
Colour	salmon pink

Applications

- Bonding of eblock® K 08

Properties

- very high abrasion
- very impact resistant
- very easy to work

Processing data

Product		Mixture Adhesive for eblock® K 08	Resin	Hardener
Colour		salmon pink	transparent	salmon pink
Mixing ratio	p. b. w.		100	75
Viscosity at 25°C	mPas	3200 ± 350	3200 ± 350	3200 ± 350
Density at 20°C	g / cm ³	1,35 ± 0,03	1,12 ± 0,02	1,65 ± 0,05
Pot life 100 g / 20°C	min.	5 - 8	-	-
Curing time at RT	hrs.	6 - 8	-	-

Sales units (packages)

Processing instructions

Bondings are ready for handling after approx. 3-4 hours.
Mechanical machining should be executed only after 6-8 hours.

Preparation:

The areas, which have to be adhered, have to be free from grease and dust.
Afterwards the boards can be bonded with light pressure.

Consumption: approx. 450 - 650 g/m²

We recommend to apply the adhesive with a spreading comb.

In General

The adhesive is a two-component-system on Polyurethane base, which cures at room temperature.

Any raw material related colour variations of adhesive comp.B for **ebablock**® K08 do not affect the quality and properties of the material.

Storing

Storage at room temperature 18-25 °C.

Already opened containers should be closed immediately after use and should be used as soon as possible.

Shelf life: see labels .

Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices !

Waste Disposal

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste.
Non-cured products are waste which is subject to inspection and has to be disposed accordingly.
In case of further questions please do not hesitate to contact our Department for Product Safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.