# Adhesive for ebazell



Basis Adhesive for ebazell

Resin Adhesive for ebazell Comp. A Hardener Adhesive for ebazell Comp. B

Colour grey

## **Applications** Properties

very excellent filling- and flow properties

very well workable

## **Processing data**

Product		Mixture Adhesive for ebazell	Resin Adhesive for ebazell Comp. A	Hardener Adhesive for ebazell Comp. B
Colour		grey	grey	brown
Mixing ratio	p. b. w.		100	55
Viscosity at 25°C	mPas	thixotrop	thixotrop	120 ± 20
Density at 20°C	g / cm <sup>3</sup>	0,71 ± 0,02	0,57 ± 0,02	1,22 ± 0,02
Pot life 100 g / 20°C	min.	4 - 7	-	-
Curing time at RT	hrs.	-	-	-

### Sales units (packages)

Units Comp. A Adhesive for ebazell Comp. A 0,500 kg / 1,500 kg

Comp. B Adhesive for ebazell Comp. B 0,275 kg / 0,825 kg

tooling resins . blocks . auxiliaries . silicones

as of: 27.05.2013 Revision: 1

### Adhesive for ebazell



#### **Processing instructions**

Please stir material thoroughly before use. The adhesive is applied one-sided on adherend surface and is fixed by loading or slight tensioning.

Consumption: approx. 400 - 500 g/m<sup>2</sup>

The adhesive for ebazell-boards is applied with a 6-10 cm spatula.

#### In General

Der Kleber ist ein bei Raumtemperatur aushärtendes Zweikomponentensystem auf Polyurethanbasis. Es besteht aus einer gefüllten Stammkomponente und einem Isocyanathärter (MDI).

Der Kleber zeichnet sich durch eine Reihe von Vorzügen aus:

- gleiche Festigkeiten wie ebazell-Platten
- sehr leicht bearbeitbar
- niedrige Härte
- geringes Gewicht
- sehr gutes Füllverhalten

#### Storing

Storage at room temperature 18-25 °C.

Already opened containers should be closed immediately after use and should be used as soon as possible.

Information about the expiration date you find on the sales packages.

#### Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices!

#### **Waste Disposal**

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste. Non-cured products are waste which is subject to inspection and has to be disposed accordingly. In case of further questions please do not hesitate to contact our Department for Product Safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.

ebalta Kunststoff GmbH . Erlbacher Straße 100 . 91541 Rothenburg ob der Tauber / Germany Tel.: +49 9861 7007-0 . Fax: +49 9861 7007-77 . info@ebalta.de . www.ebalta.de

tooling resins . blocks . auxiliaries . silicones
as of: 27.05.2013 Revision: 1 Page: 2